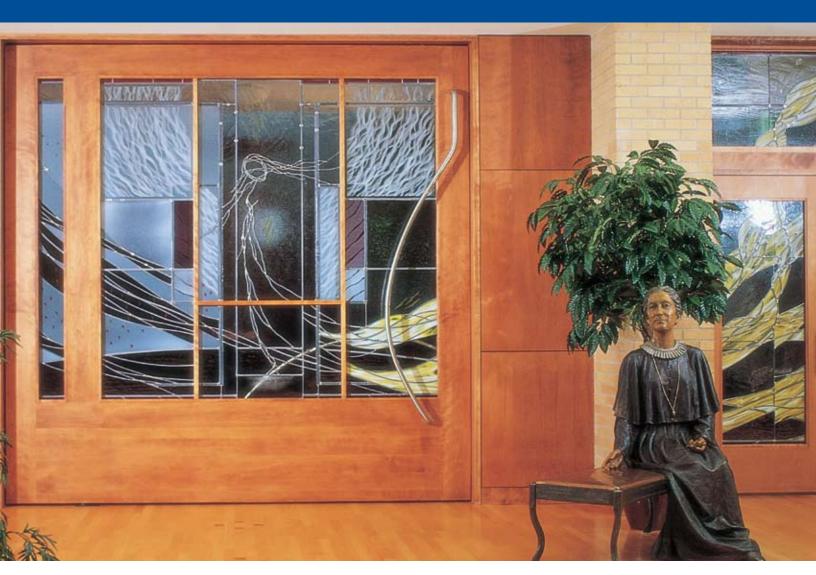
# RIXSON° ASSA ABLOY

ASSA ABLOY, the global leader in door opening solutions











#### **Identifying The Products You Have**

Click here to go to End User Sales & Service Centers

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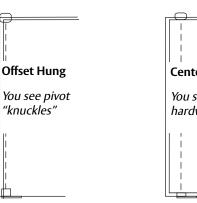


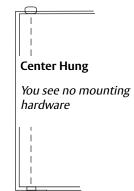


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#### **Floor Closers**

1. Is the door offset or center hung? When door is in closed position...





#### **Offset Floor Closers Center Hung Floor Closers** • Spindle & pivot centerline located • Spindle centerline located in center "off" the face of the door (3/4" or of door thickness Visible cover cap on arm Arm is not visible when installed - there may be visible adjusting screws on face of door at bottom arm location • Arm attached to closer when door is Arm attached to door when door is de-mounted de-mounted • Door may have intermediate Top pivot only (walking beam type) pivot(s) in addition to top pivot completely hidden when door is closed

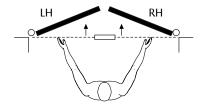
- 2. What is the spindle configuration? Refer to page 5.
- 3. Is it single or double acting?
  - Double acting door swings into the room AND out of the room
  - Single acting door swings either into the room or out of the room but, not both
- 4. How many adjusting valves are there? 1? 2? 3? 4? 5?
- 5. Do you recognize the body and markings on the more popular models? Refer to pages 7-11.



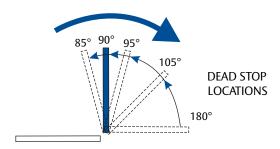
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#### **Floor Closers**

- 6. Spindle height? Refer to page 12. (The door must be removed from the closer to make this determination.)
- 7. Hand of door?



8. Degree of swing? Most common are 90° or 105°.



- 9. Does it hold open?
  - Automatic always goes into hold open
  - Selective valve to turn hold open off and on
- 10. Can you identify arm? Refer to page 5.



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#### **Product Identification**

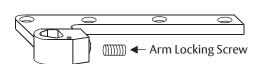


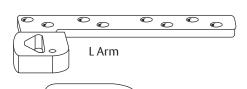
Closer body arm & arm cap must be replaced

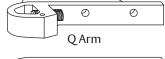
**Offset Floor Closers** Model #'s 20, 25, 27, 51



Triangular spindle shape









Model #'s 65, 66, 67, 68



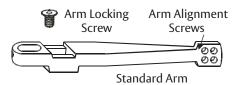
Tapered spindle shape



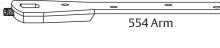
**Center Hung Floor Closers** Model #'s 8, 9, 10, 12, 15 21, 26, 28, 30, 40, 50

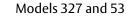


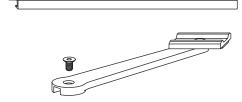
Tapered spindle shape



554 Arm



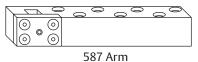




**Heavy Duty Floor Closers** Model #'s H28 & H40



Square spindle shape





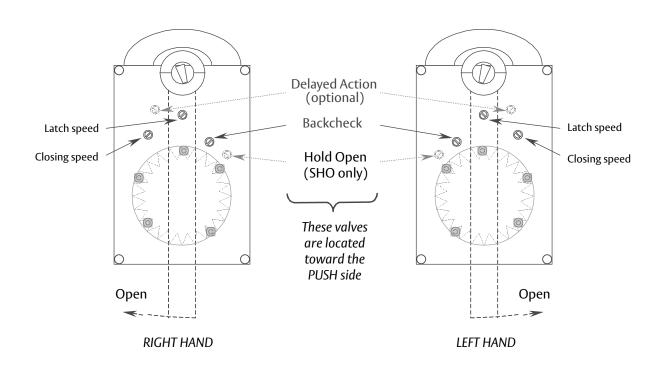
HD28 (vintage 1960's) No longer available



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#### **Product Identification**

#### VALVE LOCATION DIAGRAMS MODELS 27 AND 28 (3, 4, or 5 valves)



# Backcheck Backcheck Delayed action (optional) Latch Speed Closing Speed

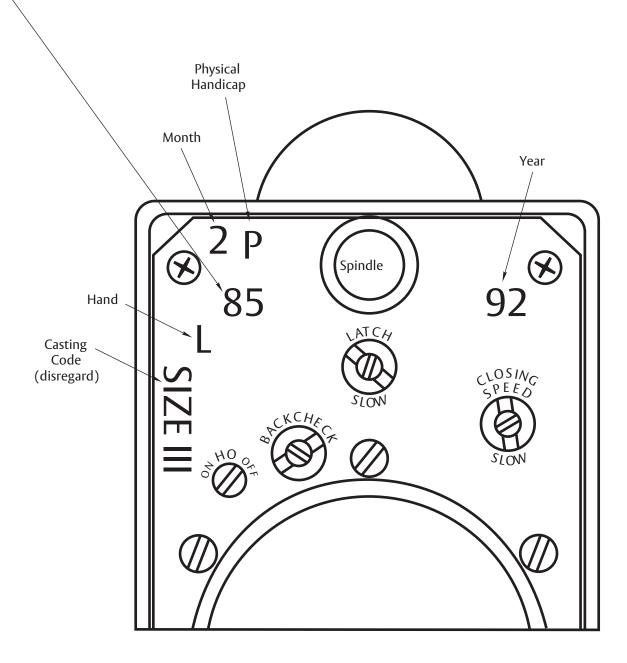




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#### 27/28 Series Floor Closer ID

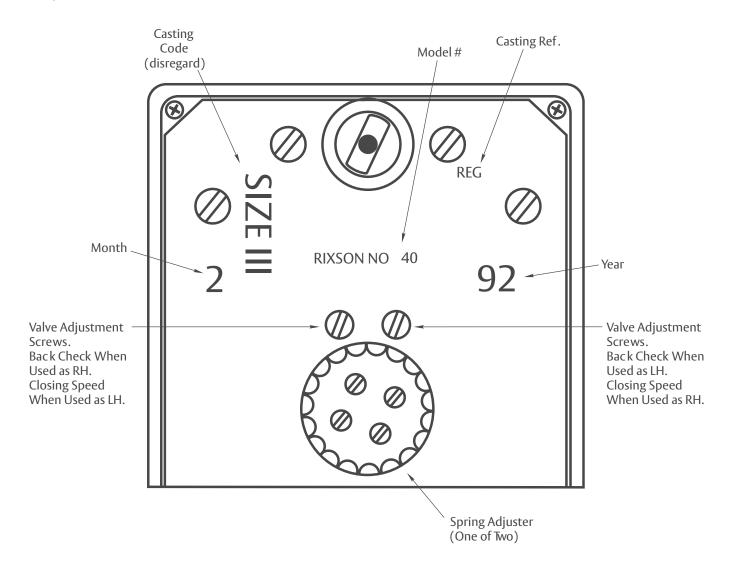
	5N 85 = 2890A 89 = 28105S
68 = 2795A 73 = 27105N 77 = 2785S 82 = 289	0N 86 = 28105A 90 = 2895N
69 = 2795S 74 = 2785A 78 = 2790S 83 = 281	05N 87 = 2885S 91 = 2895A
71 = 2785N 75 = 2790A 79 = 27105S 84 = 288	5A 87 = 2890S 92 = 2895S





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#### 30/40 Series Floor Closer ID

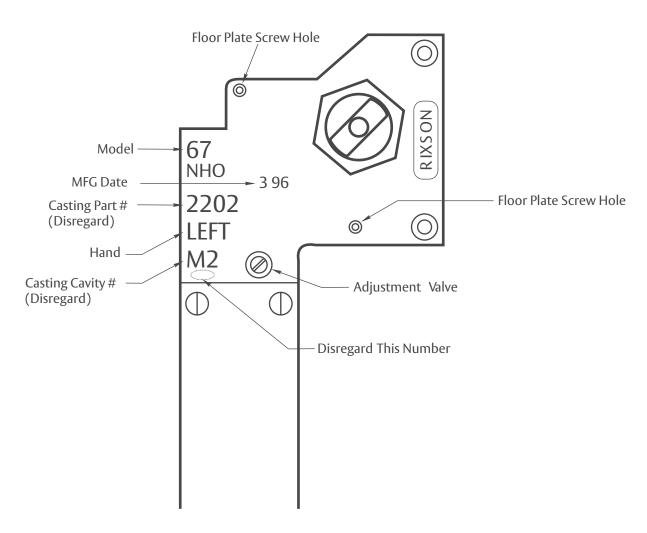






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#### **Uni Chek Closer ID**

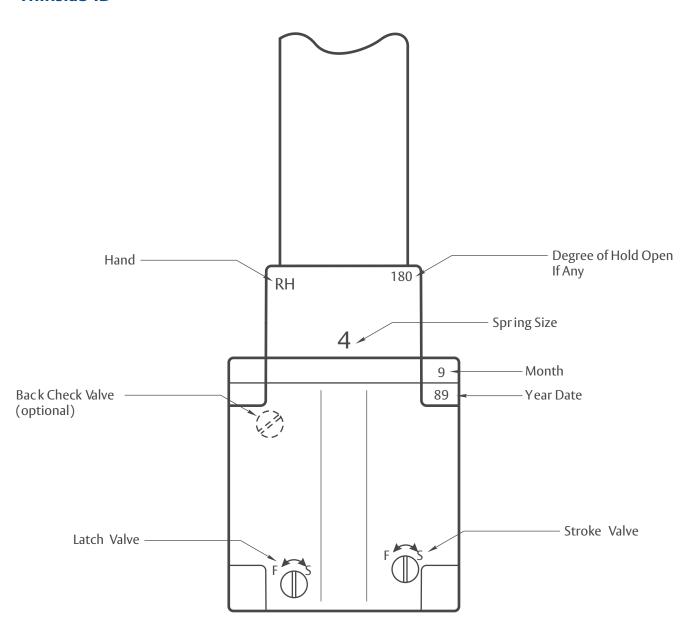


Models 65, 66, 67, and 68



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#### Thinslab ID

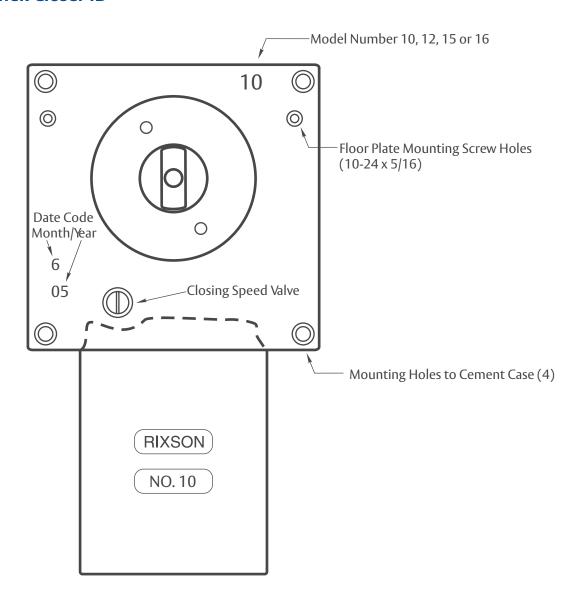


Models 50, 51, and 53



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#### **Duo Chek Closer ID**



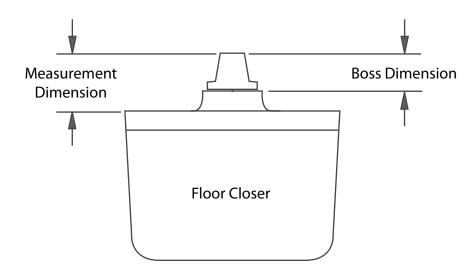


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#### Spindle Heights of Floor Closers

Model	Measurement to Top of Spindle		
Model	Boss	Closer	
UNI	1"	1-3/8"	
DUO	1-1/8"	1-1/4"	
20	1-1/8"	1-3/4"	
21	7/8"	1-3/8"	
25	1-1/4"	1-3/4"	
L25	1-3/4"	2-1/4"	
Q25	2"	2-1/4"	
26	3/4"	1-3/8"	
H26	2-1/8"	2-9/16"	
27	1-1/8"	1-3/4"	
127	3/4"	1-3/8"	
327	1/4"	7/16"	

Model	Measurement to Top of Spindle			
Model	Boss	Closer		
HD27	1-3/16"	1-11/16"		
L27	1-5/8"	2-1/4"		
Q27	1-7/8"	2-1/2"		
28	3/4"	1-3/8"		
H28	2-1/8"	2-5/8"		
30	1"	1-5/8"		
40	7/8"	1-1/2"		
H40	2-1/4"	2-3/4"		
50	1-3/8"	1-5/8"		
51	1-3/4"	2"		
53	3/8"	11/16"		





# **Identifying Overhead Concealed Closers**

Click here to go to End User Sales & Service Centers

#### Overhead Concealed Closers

- How old is the building?
   If prior to 1980, the product is no longer available.
   Go to the catalog and look for a new product...nothing is a retrofit.
- 2. If closer was manufactured after 1980...what is the size of the closer? Approximately 13" long = 608
  Approximately 17-1/2" long = 700/800 Series
- 3. 608 and 700/800 parts (click here)



# Identifying Checkmate Overhead Stops and Holders

Click here to go to End User Sales & Service Centers

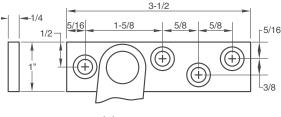
#### **Checkmate Overhead Stops and Holders**

- 1. Are sliders and end caps polymer or metal? If metal, it's not a Rixson product. If polymer, proceed.
- 2. Is the unit a track type?

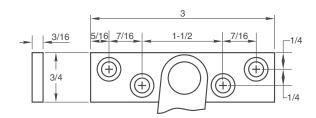


If no, skip to Step 7. If yes, continue.

#### 3. Shoe on Frame:



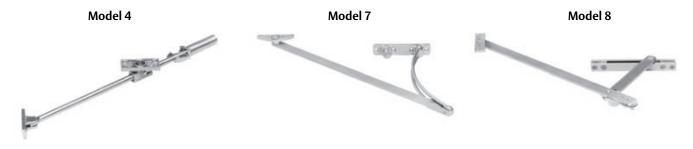
Models #1, #6, or #9



Models #2, #5, #55, or #10

\*If label shows model 3 or 33, replace with 5 or 55.

- 4. Is the track surface applied to the door? Model #9, #55, or #10 Is the track concealed in the top of the door? Model #1, #2, or #5
- 5. What is the length of the track?
- 6. Is your unit a hold open, stop, or friction stay? (Friction stay does not make a noise when coming out of hold open–very rare product)
  - Now that you know which series and track length, click here for the template index. Go to the "B" template to determine specific model.
- 7. If you product is not a track type choose from one of the following styles. Then go to the template as per Step 6 above.





### Identifying Smok Chek Electrical Closer Holder Combinations

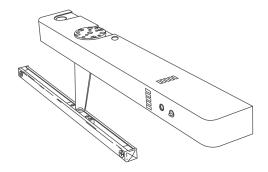
Click here to go to End User Sales & Service Centers

#### SCIII

Rixson was the first architectural hardware company that supplied closer/holder combinations.

The first model was the SCIII. This product was sold from 1974-1990. It is easy to recognize because there is no closing mechanism—only a spring. In addition, when you take the cover off, you will see something similar to a bicycle chain.

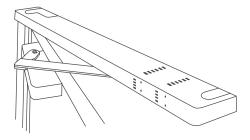
This product has no available parts and no product similar in function. Click here to find a current product to suit your needs.



#### SCIV

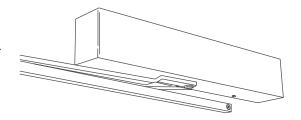
The second model that came out in 1978 and was sold until 1990 was the SCIV. This model did have a closer and the frame portion was relatively small.

This product has no available parts and no product similar in function. Click here to find a current product to suit your needs.



#### Heritage |

The Heritage Smok Chek was a one piece unit similar to today's SCVI. They have similar features but no parts or templating is interchangeable. This product was sold from 1990 to 1994. Click here to go to current product data.





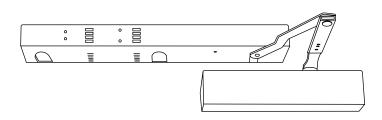
## Identifying Smok Chek Electrical Closer Holder Combinations

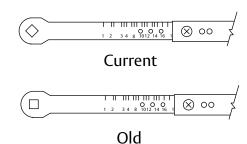
Click here to go to End User Sales & Service Centers

**SCV** 

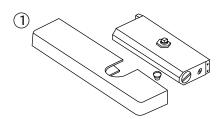
The SCV product has been around since the mid seventies. The holder (frame portion) is exactly the same today as it was then. This current closer is the only valid model. The other models will need to have the arm, cover, and closer body replaced. Templating will obviously be different. The current closer and the last model pictured on the bottom of this page are very similar. The difference is the broach on the arm. If the broach is on a diamond, then the closer is current vintage. If it is on the square, you will need to replace the closer, cover, and arm.

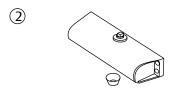
Detectored models and parts are no longer available.

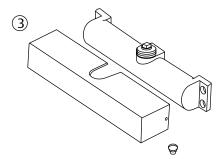


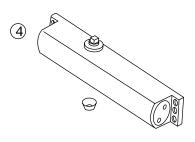


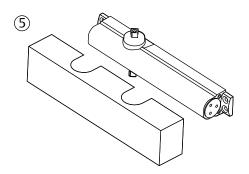
The closers have gone through many generations. They are:











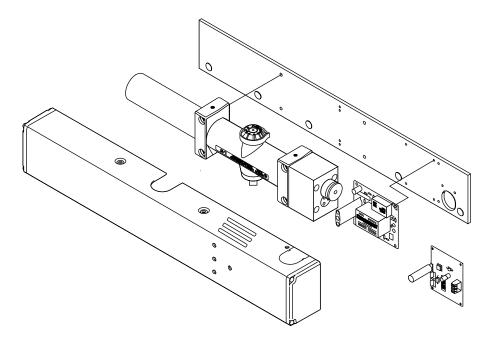


# Identifying Smok Chek Electrical Closer Holder Combinations

Click here to go to End User Sales & Service Centers

**SCVI** 

The SCVI is a one piece electrohydraulic unit.



Both the SCV and the SCVI have parts available. Click here for more information.



#### **Identifying Pivots & Pivot Sets**

Click here to go to End User Sales & Service Centers

	•	•	D:		
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These products have had few changes over the years. Click here to go to the product catalog which will assist in identifying your product. There will be a link to get more detailed dimensions.



#### **Identifying The Products You Have**

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Notes -



For a complete listing of products and applications please visit our website: www.rixson.com

**Rixson Specialty Door Controls** 

3000 Highway 74 East Monroe, NC 28112 USA Tel: 800.457.5670 • Fax: 800.221.0489 www.rixson.com

**ASSA ABLOY Door Security Solutions - Canada** 

Address: 160 Four Valley Drive, Vaughan, Ontario L4K4T9 Canada Tel: 800.461.3007 • Fax: 905.738.2478 www.assaabloy.ca

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