

General Product Information

Technical Downloads

Materials & Finishes

Product Testing

Barrier Free Systems

ANSI/BHMA

Cross Reference (Downloadable)

Guarantee

Materials & Finishes

Metals:

Our extruded metal products are made from 6063 aluminum alloy or CDA alloy C38500 architectural bronze (brass). Roll formed metal products are made from stainless steel, high-strength special-purpose zinc alloy, 70-30 yellow brass, or 85-15 red brass. Roll formed aluminum weatherstripping is produced from various alloys selected for the particular properties required. See finishes information below for all finish designations. If you do not see the option you require, please inquire with our Customer Service Department about the feasibility of a custom finish.

Standard Finishes:

A - Mill Finish Aluminum	K - PemKote™ (on aluminum or bronze)
AK - Mill Finish Aluminum w/PemKote™	PA - Mill Finish Aluminum
B - Mill Finish Extruded Bronze (Brass)	PD - Painted Dark Bronze Aluminum
BDC - Bright Dip Clear Anodized Aluminum	PG - Painted Gold Aluminum
BDG - Bright Dip Gold Anodized Aluminum	PW - Painted White Aluminum
C - Clear Anodized Aluminum	S - Cladded Stainless Steel
CB - Cladded Brass	SN - Satin Nickel Anodized Aluminum
D - Dark Bronze Anodized Aluminum	SP - Galvannealed Steel
G - Gold Anodized Aluminum	SS - Stainless Steel (see individual part for finish)
	Z - Zinc Metal

Special Order Finishes:

Champagne	Polished Bronze, Uncoated
Light/Medium Dark Bronze	Satin Brushed Aluminum, Uncoated
Painted Aluminum (any color)	Satin Brushed Bronze, Uncoated
Polished Aluminum, Uncoated	Oxidized and Oil Rubbed Bronze

Finish Options:

PemKote™	Satin Buff Brushed Brass
Anodized (clear, light/medium dark bronze, black, champagne, gold)	Oxidized & Oil Rubbed L-metal (ANSI/BHMA 722)
Chrome Plate	Oxidized & Oil Rubbed L-metal (custom finish)
Prime Coat	Oxidized & Oil Rubbed Thresholds (ANSI/BHMA 722)
Pewter Finish for Aluminum	Oxidized & Oil Rubbed Thresholds (custom finish)
Polish/Buff Brass	Oxidized & Oil Rubbed Weatherstrip (ANSI/BHMA 722)
Polish/Buff Aluminum	Oxidized & Oil Rubbed Weatherstrip (custom finish)

Adhesive Gasketing And Replacement Eco-V™ Finishes:

BL - Black

C - Clear

D - Dark Brown

GR - Light Gray

TAN - Tan

W - White

Lites & Louvers Finishes:

B - California Beige Powder Coat

D - Dark Bronze Duranodic Powder Coat

G - Gray Primer Powder Coat

Inserts:

Pemko manufactures many products with gasket inserts (seals). See insert information below for all insert (seal) designations. Also, the available inserts (seals) for each individual product are shown adjacent to each individual product.

E - EPDM, Solid	PK - PemkoPrene™**	SB - Soft Brush
M - Magnetic	Q - Kerf-in Foam	T - ThermoSeal™
N - Neoprene or EPDM*	R - Sponge Neoprene or EPDM*	TF - Triple Foam
NB - Nylon Brush	S - SiliconSeal or Sponge Silicone (see individual part)	V - Eco-V™
P - Pile		

*N: As we "Green" Pemko's inserts "N" may be either Neoprene or EPDM.

*R: As we "Green" Pemko's inserts "R" may be either Sponge Neoprene or Sponge EPDM.

Over time, these inserts will move to EPDM material.

**PK: In order to best control our customers' costs some PK (Santoprene™) products may be a silicon based elastomeric material with comparable performance.

NOTE: If any of this may cause an issue, please contact Pemko Customer Service for specific insert information or solutions.

Fabrication Options:

Pemko offers many fabrication options to fit specific job requirements. Please consult our Customer Service and/or Engineering departments for details. Custom fabrications are subject to engineering design costs and are quoted on a time and material basis.

Bevel	One Edge	Miter2-2	Double, Both Ends of Threshold
Cut	Thresho-Sill Nosing Flush	MiterDS1-1	Door Shoe Miter, One End of Door Shi
Leadline	Leadline of Astragals, Door Bottoms	MiterDS1-2	Door Shoe Miter, Both Ends of Door S
Rip	Width	Half Notch	1/2", Door Shoe, Both Ends, Drip Only
TackWeld	One Line	Half Notch	3/4", Door Shoe, Drip Only, Both Ends
Tab	Welded Tab & Screw	Half Notch	1", Door Shoe, Drip Only, Both Ends
Support Leg	For Elevated Plates 3" Center to Center	Half Notch	1 1/2", Door Shoe, Drip Only, Both Ends
L-Notch	Both Ends of Threshold	Full Notch	1 1/2", Door Shoe, Both Ends
U-Notch	Both Ends of Threshold	Weep Holes	All Door Shoes
Drill	Thresho-Sill (Add "H" to Prod. #)	Custom Holes	Custom Hole Pattern
Mill & Drill	Thresho-Sill (Add "M" to Prod. #)		
Miter1-1	Single, One End of Threshold		
Miter1-2	Single, Both Ends of Threshold		
Miter2-1	Double, One End of Threshold		

Fabrication Options Important Note: Complicated fabrications are quoted based on time and materials.

Drawings:

Product drawings throughout the catalog may be a reduced representation/not drawn to scale. They are representations of the

product size, dimensions, shape, etc.

