- **■** Steel construction
- Round profile





Applications

For closet or other storage applications requiring round closet rods.

Load Rating: Varies per size*

Mounting: Wall or cabinetry

Material: Steel

Finishes:

Chrome: Attractive, long-lasting, corrosion

resistant finish

Features:

• Wall Thickness: 0.106"

- · Double-plated finish
- Available from open stock

770 1 Series

• Outside Diameter: 1-1/16"

- Inside Diameter: 27/32"
- For use with:
 - 730 and 731 End Caps
 - 734 and 735 Wall-Mount Flanges
 - 742 Three-Tier Wall-Mount Flange (for custom applications)
 - 757 Pilaster Flange (for 233 or 255 standards)
 - 760 Center Support
 - 632 Line Bore Flanges

(two-5mm pins for pre-drilled applications)

770 5 Series

Outside Diameter: 1-5/16"Inside Diameter: 1-13/64"

• For use with:

- 732 End Caps

- 764 and 766 Wall-Mount Flanges

770 1 Round Closet Rods

Standard Pack (6/carton)			
Length		Chrome	
48"	4'	770 1 48	
60"	5'	770 1 60	
72"	6'	770 1 72	
96"	8'	770 1 96	
120"	10'	770 1 120	
144"	12'	770 1 144	

770 5 Round Closet Rods

Standard Pack (6/carton)			
Length		Chrome	
72"	6'	770 5 72	
96"	8'	770 5 96	
120"	10'	770 5 120	
144"	12'	770 5 144	

^{*} Contact KV Customer Service for more information.





770 Series Extra Heavy-Duty Round Closet Rod

1. PRODUCT NAME

770 Series Extra Heavy-Duty Round Closet Rod. For closet or other storage applications requiring round closet rods.

2. MANUFACTURER

Knape & Vogt Manufacturing Company 2700 Oak Industrial Dr. NE, Grand Rapids, MI USA 49505-6026 (616) 459-3311 | www.kv.com

3. PRODUCT DESCRIPTION

Basic Use: 770 Series Extra Heavy-Duty Round Closet Rods are manufactured for closet or other storage applications requiring closet rod support.

Composition and Materials: Steel, commercial grade

Sizes:

Outside Diameter: 770 1 Series: 1-1/16" 770 5 Series: 1-5/16" Inside Diameter: 770 1 Series: 27/32" 770 5 Series: 1-13/64" Wall Thickness: 0.106"

Lengths:

770 1 Series: 48", 60", 72", 96", 120", 144" 770 5 Series: 72", 96", 120", 144" Finishes: Chrome (double-plated finish).

4. TECHNICAL DATA

Applicable Standards: Closet Rods are tested to meet or exceed ANSI performance standards as established by BHMA in the Knape & Vogt™ (KV*) recommended application.

These load limits are intended to be used as general guidelines only, and no warranty — expressed or implied — is made by Knape & Vogt™.

Results were obtained by laboratory testing in accordance with ANSI/ BHMA A156.9-2003 performance standard.

Representative testing in a fully configured application is the only way to assure proper performance, durability, and safety.

The aforementioned load limit is intended as a guide only and not as a warranty. Actual load bearing capabilities depend upon the type of cabinet/wall material and use of appropriate mounting fasteners, installation technique, and construction.

Environmental Considerations:

Environment: Excessive humidity, salts, or other chemical agents can corrode the finish and attack metal or plastic components.

Fastening: Inadequate or incorrect fasteners can result in the flanges and rods pulling loose and causing damage.

Alignment: Improper closet rod alignment can result in a system that is ineffective and unsafe.

5. INSTALLATION

For maximum loading capacity, flanges and closet rods should be mounted into studs or a solid frame. Mark installation locations of flanges and secure them to studs or solid frame. Install closet rod into flanges. Always install additional supports in center of application if closet rod is longer than 5 feet.

6. AVAILABILITY AND COST

Availability: Knape & Vogt™ (KV*) products are available from stocking distributors and through KV Representatives worldwide. Cost: Current pricing is available from area KV* Representatives.

Please call for the nearest representative: (800) 253-1561.

7. WARRANTY

Limited Lifetime Warranty: Knape & Vogt offers its standard Limited Lifetime Warranty to the initial purchaser of commercial products. This warranty covers defects in materials and workmanship which occur during normal use, and the remedy is limited to repair or replacement of defective products, at KV's option. Certain types of defects and damage are excluded from warranty coverage, costs and expenses are not covered, and additional restrictions apply. A copy of the Limited Lifetime Warranty, with all warranty details, limitations and disclaimers, is available on the Customer Care Connection location at www.kv.com or from KV Customer Service, 2700 Oak Industrial Drive, Grand Rapids, MI 49505, (800) 253-1561.

8. MAINTENANCE

770 Series Extra Heavy-Duty Round Closet Rods require no maintenance. Inspect for proper fit periodically and adjust when necessary. Replace as required or recommended by application.

9. TECHNICAL SERVICES

Knape & Vogt™ and area representatives can assist with any application. For further information, or for the name of the representative nearest you, please call Knape & Vogt™ Customer Service: (800) 253-1561 or visit our website at: www.kv.com.

10. FILING SYSTEMS

Additional product information, data sheets, application sheets, and a full catalog are available upon request from Knape & Vogt™.

Knape & Vogt products follow the BHMA ANSI testing standards established by BHMA.