



## Intercoat Sanding - Step by step

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Intercoat Sanding is the process of sanding a previously coated surface, prior to applying the next coat of finish. This ensures the next coat will adhere properly, have a good appearance and a smooth feel.

**Step 1** - Choose 320 grit stearated sandpaper, open coat paper is recommended.

**Step 2** - Use consistent pressure, sanding with the grain and moving at a constant rate across the surface. Be careful not to sand through edges.

**Step 3** - Once Intercoat Sanding has been completed, you will need to clean the surface of the part. This can be done by blowing it off with an air nozzle and by wiping with a tack cloth.

**Step 4** – Apply your next coat. As with all Chemcraft brand finishes, Intercoat Sanding must be done on the same day that the next coat is to be applied. Failure to do so will result in adhesion problems.

While there are many methods for Intercoat Sanding, technique consistency is the most important step to creating stunning results.

- Reduce the compressed air gun pressure to less than 30psi, and never blow dust and debris in the direction of others.
- Use adequate ventilation while spraying.
- Always refer to your (MSDS) Material Safety Data Sheet for proper (PPE) Personal Protective Equipment.

