DON-JO MFG., INC.
ARCHITECTURAL HARDWARE & ACCESSORIES

DOOR PIVOTS

DON-JO MFG., INC.
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E-mail: info@don-jo.com
Section L, Version 1
**DON-JO MFG., INC.**

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<th>Page#</th>
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**DON-JO PIVOT CROSS REFERENCE CHART**

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Top Pivot

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<th>ANSI</th>
<th>MATERIAL</th>
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<tbody>
<tr>
<td>TP-34</td>
<td>4 1/4” x 1 1/16”</td>
<td>3/4”</td>
<td>1/4”</td>
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<td>Non-Ferrous</td>
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*For medium and heavy wood and metal doors in high traffic areas

FEATURES:  
- Can be used on exterior and interior doors  
- Can be used w/ intermediate and bottom pivots  
- Non-handed  
- For doors up to 600lbs

SHELF PACK: 1 per box w/ screws

FASTENERS: 8 ea Wood Screws  
8 ea Machine Screws

FINISHES: 605, 606, 612, 613, 626

Intermediate Pivot

<table>
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<th>MATERIAL</th>
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<td>IP-34-LHR</td>
<td>5” x 4 1/4”</td>
<td>3/4”</td>
<td>5/16”</td>
<td>CO7321</td>
<td>Non-Ferrous</td>
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<tr>
<td>IP-34-RHR</td>
<td>5” x 4 1/4”</td>
<td>3/4”</td>
<td>5/16”</td>
<td>CO7321</td>
<td>Non-Ferrous</td>
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</table>

*For medium and heavy wood and metal doors in high traffic areas

FEATURES:  
- Can be used on exterior and interior doors  
- Can be used w/ top and bottom pivots  
- Units are handed  
- Not load bearing  
- Maintains door alignment and aids in installing bottom pivots  
- Doors 60” to 90” in height should use one intermediate pivot. Each additional 30” warrants another intermediate pivot.  
- Vertical adjustment up to 3/16”

SHELF PACK: 1 per box w/ screws

Fasteners: 8 ea Wood Screws  
8 ea Machine Screws

FINISHES: 605, 606, 612, 613, 626
**Electrified Intermediate Pivot**

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<th>NUMBER</th>
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<td>3/4&quot;</td>
<td>5/16&quot;</td>
<td>CO7321</td>
<td>Non-Ferrous</td>
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<tr>
<td>E8WIP-34-RHR</td>
<td>5&quot; x 4 1/4&quot;</td>
<td>3/4&quot;</td>
<td>5/16&quot;</td>
<td>CO7321</td>
<td>Non-Ferrous</td>
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*For medium and heavy wood and metal doors in high traffic areas*

**Features:**
- 8, 28 gauge wires
- Can be used on exterior and interior doors
- Can be used w/ top and bottom pivots
- Units are handed
- Not load bearing
- Maintains door alignment and aids in installing bottom pivots
- Doors 60" to 90" in height should use one intermediate pivot. Each additional 30" warrants another intermediate pivot.
- Vertical adjustment up to 3/16"

**Shelf pack:** 1 per box w/ screws

**Fasteners:**
- 8 ea Wood Screws
- 8 ea Machine Screws

**Finishes:**
- 605, 606, 612, 613, 626

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**Bottom Pivot**

<table>
<thead>
<tr>
<th>NUMBER</th>
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<th>ANSI</th>
<th>MATERIAL</th>
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</thead>
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<tr>
<td>BP-I-34-LHR</td>
<td>5 1/2&quot; x 4 3/4&quot;</td>
<td>3/4&quot;</td>
<td>11/32&quot;</td>
<td></td>
<td>Non-Ferrous</td>
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<tr>
<td>BP-I-34-RHR</td>
<td>~ 5-1/2&quot; x 4 3/4&quot;</td>
<td>3/4&quot;</td>
<td>11/32&quot;</td>
<td></td>
<td>Non-Ferrous</td>
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*For medium and heavy wood and metal doors in high traffic areas*

**Features:**
- Can be used on exterior and interior doors
- Can be used w/ top and intermediate pivots
- Units are handed
- For doors up to 600 lbs
- Suitable for door sizes up to 4'0" to 8'0"
- Bottom pivot mortised into side jamb
- Vertical adjustment up to 3/16"

**Shelf pack:** 1 per box w/ screws

**Fasteners:**
- 8 ea Wood Screws
- 8 ea Machine Screws

**Finishes:**
- 605, 606, 612, 613, 626

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**Bottom Pivot**

**BP-2-34**

<table>
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<td>Non-Ferrous</td>
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*For medium and heavy wood and metal doors in high traffic areas*

**Features:**
- Can be used on exterior and interior doors
- Can be used w/ top and intermediate pivots
- Units are non-handed
- For doors up to 600lbs
- Heel edge of door must be beveled
- Vertical height adjustment and will accommodate 3/16" to 3/4" door clearance

**Shelf pack:** 1 per box w/ screws

**Fasteners:**
- 9 ea Machine Screws, 1/4-20 X 3/4" FPHMS
- 3 ea Lead Expansion Shied anchors

**Finishes:** 605, 606, 612, 613, 626

---

**Pivot Sets**

Part# PS-1-(Handing), contains one each of the following:

<table>
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<tr>
<th>NUMBER</th>
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<th>THICKNESS</th>
<th>MATERIAL</th>
</tr>
</thead>
<tbody>
<tr>
<td>PS-1</td>
<td>TP-34</td>
<td>4 1/4&quot; x 1 1/16&quot;</td>
<td>3/4&quot;</td>
<td>1/4&quot;</td>
<td>Non-Ferrous</td>
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<tr>
<td>BP-1-34 (Hand)</td>
<td>5 1/2&quot; x 4 3/4&quot;</td>
<td>3/4&quot;</td>
<td>11/32&quot;</td>
<td>Non-Ferrous</td>
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*For medium and heavy wood and metal doors in high traffic areas*

**Features:**
- Can be used on exterior and interior doors
- Can be used w/ intermediate pivots
- Units are handed
- For doors up to 600lbs
- Suitable for door sizes up to 4'0" to 8'0"
- Bottom pivot mortised into side jamb
- Vertical adjustment up to 3/16"

**Shelf pack:** 1 per box w/ screws

**Fasteners:**
- 16 ea Wood Screws
- 16 ea Screws

**Finishes:** 605, 606, 612, 613, 626

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Pivot Sets

Part# PS-2, contains one each of the following:

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</thead>
<tbody>
<tr>
<td>PS-2</td>
<td>TP-34</td>
<td>4 1/4&quot; x 1 1/16&quot;</td>
<td>3/4&quot;</td>
<td>1/4&quot;</td>
<td>Non-Ferrous</td>
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<tr>
<td></td>
<td>BP-3-34</td>
<td>8.7/16&quot; x 1 3/16&quot;</td>
<td>3/4&quot;</td>
<td>3/8&quot;</td>
<td>Non-Ferrous</td>
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*For medium and heavy wood and metal doors in high traffic areas

Features:
- Can be used on exterior and interior doors
- Can be used w/ intermediate pivots
- Units are non-handed
- For doors up to 600lbs
- Heel edge of door must be beveled
- Vertical height adjustment and will accommodate 3/16" to 3/4" door clearance

Shelf pack: 1 per box w/ screws

Fasteners: 8 ea Wood Screws
8 ea Machine Screws
9 ea Machine Screws, 1/4-20 x 3/4" FPHMS
3 ea Lead Expansion Shied anchors

Finishes: 605, 606, 612, 613, 626

Part# PS-3-(Handing), contains one each of the following:

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</thead>
<tbody>
<tr>
<td>PS-3</td>
<td>TP-34</td>
<td>4 1/4&quot; x 1 1/16&quot;</td>
<td>3/4&quot;</td>
<td>1/4&quot;</td>
<td>Non-Ferrous</td>
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<tr>
<td></td>
<td>IP-34 (Hand)</td>
<td>5&quot; x 4 1/4&quot;</td>
<td>3/4&quot;</td>
<td>5/16&quot;</td>
<td>Non-Ferrous</td>
</tr>
<tr>
<td></td>
<td>BP-1-34 (Hand)</td>
<td>5 1/2&quot; x 4 3/4&quot;</td>
<td>3/4&quot;</td>
<td>1 1/32&quot;</td>
<td>Non-Ferrous</td>
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*For medium and heavy wood and metal doors in high traffic areas

Features:
- Can be used on exterior and interior doors
- Units are handed
- For doors up to 600lbs
- Maintains door alignment and aids in installing bottom pivots
- doors 60" to 90" in height should use one intermediate pivot. Each additional 30" warrants another intermediate pivot.
- Vertical adjustment up to 3/16"
- Suitable for door sizes up to 4'0" to 8'0"
- Bottom pivot mortised into side jamb
- Vertical adjustment up to 3/16"

Shelf pack: 1 per box w/ screws

Fasteners: 24 ea Wood Screws
24 ea Machine Screws

Finishes: 605, 606, 612, 613, 626
Pivot Sets

PART# PS-4-(Handing), contains one each of the following:

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<td>Non-Ferrous</td>
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<tr>
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<td>3/4&quot;</td>
<td>5/16&quot;</td>
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<td>Non-Ferrous</td>
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<tr>
<td>BP-2-34</td>
<td>8 7/16&quot; x 1 3/16&quot;</td>
<td>3/4&quot;</td>
<td>3/8&quot;</td>
<td></td>
<td>Non-Ferrous</td>
</tr>
</tbody>
</table>

*For medium and heavy wood and metal doors in high traffic areas

Features:
- Can be used on exterior and interior doors
- Units are handed
- For doors up to 600lbs
- Maintains door alignment and aids in installing bottom pivots
- Doors 60" to 90" in height should use one intermediate pivot.
- Each additional 30" warrants another intermediate pivot.
- Vertical adjustment up to 3/16"
- Heel edge of door must be beveled
- Vertical height adjustment and will accommodate 3/16" to 3/4" door clearance

Shelf pack: 1 per box w/ screws

Fasteners:
- 16 ea Wood Screws
- 16 ea Machine Screws
- 9 ea Machine Screws, 1/4-20 X 3/4" FPHMS
- 3 ea Lead Expansion Shield anchors

Finishes: 605, 606, 612, 613, 626